

**HOTONMC** TENGZHOU HOTON MACHINERY.CO.,LTD

ADD:NO.1099 CHUNTENG EAST ROAD, SHANNAN STREET,  
TENGZHOU CITY, ZAOZHUANG CITY, SHANDONG PROVINCE

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### Grinding Machine MQ-6025A



#### **FEATURES:**

This series machine are specially suitable for sharpening tools in HSS, tungsten carbide and other materials, also for cylindrical, surface, slot and profile grinding wor. By using additional attachments, you greatly extend the range of application of there machinery and can solve individual machining problems, such as grinding fo various hobs, tools, spherical cutters, twist drills and steep taper reamers, etc. The series machine wheel head with two-dimensional setting, work head stock swivels with double dir. And supplied with ISO-50 taper hole. Worktable is supported in preloaded ball guide and can be driven by hand or by infinitely changing rate hydraulic.

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**SPECIFICATIONS:**

PARAMETERS	MQ-6025A	
Swing dia.of workpiece	250mm	
Distance between centers	700mm	
Area of the operating table	940*135mm	
Longitudinal travel of table	480mm	
Swing angle of table	120°(±60°)	
Max travel of wheel head cross vertical	230mm	
Wheel center line of the min distance between the top	50mm	
Wheel center line of the max distance between the top	265mm	
The max movement in the vertical direction	270mm	
Wheel center line up to the top	200mm	
Wheel center line down to the top	65mm	
Swing angle of wheel head in horizontal pline	360°	
Swing angle of wheel head in vertical pline	30°(±15°)	
The end taper of the spindle	MT3# TAPER ANGLE	
Grinding head motor power 50Hz	Power	0.85/1.1KW
	Speed	1400/2800rpm
The speed of grinding head/Motor	3050/6095rpm	
The Motor of Cylindrical grinding attachment:50Hz	Power	0.25KW
	Speed	1400RPM
The size of the machine	1650*1150*1500mm	
The weight of the machine	1000kg	

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